



NOTES:

1) SHAFT INFORMATION:

SHAFT	SHAFT PATTERN	SHAFT REF. NO.
75-19-C	'C'	75-1942
75-19-D	'D'	75-1943
75-19-G	'G'	75-1944
75-19-H	'H'	75-1945
75-19-B	'B'	75-1948
75-19-F	'F'	75-1947
75-19-E	'E'	75-1946

2) USE THE FOLLOWING TORQUES FOR ASSEMBLY:
 ITEM #1 WHILE HOLDING ITEM #4 TO 60 FT/LBS
 ITEM #7 WHILE HOLDING ITEM #9 TO 20 FT/LBS

3) PLUGS USED IN BYPASS TO SPEED UP UNIT:
 * = SUPPLIED WITH UNIT

PLUG NO.	HOLE Ø
75-1445-B	.093 *
7-33-1	SOLID *

4) APPLY A SMALL AMOUNT OF NEVER-SEEZ LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.

5) SPARE PARTS KIT NUMBER 75-19-NSPK. PARTS FOR THE KIT ARE IDENTIFIED WITH AN ☼

9	1	75-1940	SHAFT, VERT. TOP END	316 SS
8	1	SEE NOTE #3	PLUG	316 SS
7	1	SEE NOTE #1	SHAFT, CENTER	316 SS
☼ 6	1	75-1408	BUSHING	TEFLON
☼ 5	1	75-1416	WASHER	TEFLON
4	1	75-1467	BODY	316 SS
☼ 3	1	75-1445	DISK, ROTOR	TEFLON
2	1	75-1453	MOTOR	316 SS
1	1	75-1403	CAP, INLET	316 SS
ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION

PARTS LIST

THIS PRINT IS AND CONTAINS PROPRIETARY INFORMATION OWNED EXCLUSIVELY BY SELLERS CLEANING SYSTEMS AND CLOUD TANK COMPANY. THIS RESTRICTION INCLUDES, BUT IS NOT LIMITED TO, THE CONDITION THAT THIS PRINT WILL ONLY BE USED AS A RECORD OR TO IDENTIFY OR INSPECT PARTS OR FOR OTHER INFORMATION PURPOSES, AND WILL NOT BE USED TO MANUFACTURE OR PROCURE THE MANUFACTURE OF THE PARTS SHOWN IN THIS PRINT BY ANY OTHER SOURCE THAN SELLERS CLEANING SYSTEMS AND CLOUD TANK COMPANY.

THIS DRAWING IS APPROVED FOR UNCONTROLLED DISTRIBUTION
 AS A RESULT OF SELLERS CLEANING SYSTEMS CONSTANT PRODUCT IMPROVEMENT PROGRAM, PRODUCT CHANGES MAY OCCUR. AS SUCH, SELLERS CLEANING SYSTEMS RESERVES THE RIGHT TO CHANGE PRODUCT WITHOUT PRIOR WRITTEN NOTIFICATION
 WWW.SELLERSCLEAN.COM SHEET 3 OF 3

TITLE DRUM MAJOR		CAGE NO 96046
DWG NO CD75-19-X	REV D	